

F PERIODICAL MAINTENANCE

17. PERIODICAL MAINTENANCE PROCEDURE SD-506

17.4 Trimmer section

17.4.7 Lubrication to the trimmer unit

(1) Periodic lubrication parts/cycle

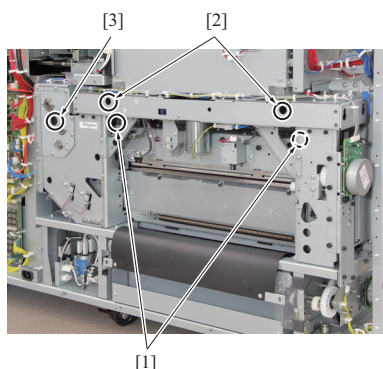
- Paper holding screw
 - : Every 1,400,000 prints (Actual lubrication cycle: Every 37,500 cuts) *1
 - : Every 1,500,000 prints (Actual lubrication cycle: Every 37,500 cuts) *2*3
- Drive gear /3, /4
 - : Every 20,250,000 prints (Actual lubrication cycle: Every 500,000 cuts) *2

*1 C6501/C6501P/C65hc

*2 1200/1200P/1051

*3 C8000/C7000/C7000P/C70hc/C6000

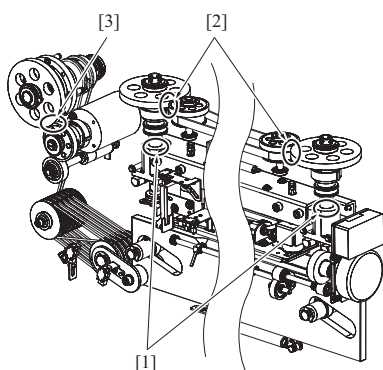
(2) Procedure (previous trimmer unit)



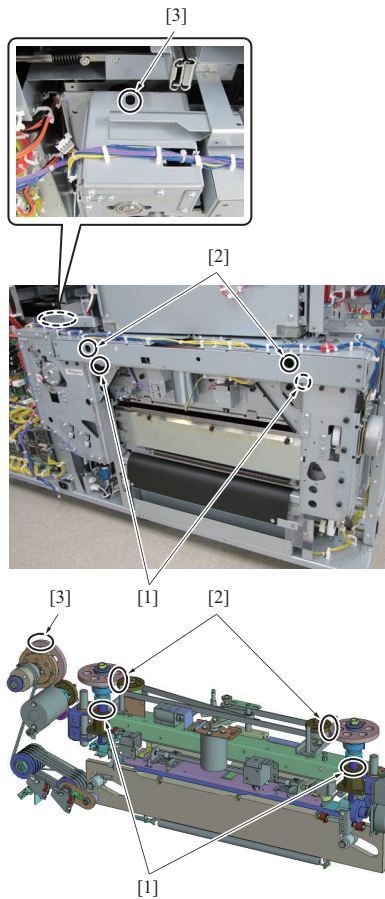
1. Remove the rear cover /Lt. (Refer to [G.13.3.2 Rear cover /Lt](#))
2. Lubricate Molykote EM-30L to the paper holding screw [1].
3. Lubricate Molykote EM-30L to the drive gears /3 [2] and /4 [3].
4. Reinstall the above parts following the removal steps in reverse.

Note

- When applying the grease, be careful not to spill the grease to other parts.



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(3) Procedure (new trimmer unit)

1. Pull out the trimmer unit. (Refer to)
2. Lubricate Molykote EM-30L to the paper holding screw [1].
3. Lubricate Molykote EM-30L to the drive gears /3 [2] and /4 [3].
4. Reinstall the above parts following the removal steps in reverse.

Note

- When applying the grease, be careful not to spill the grease to other parts.